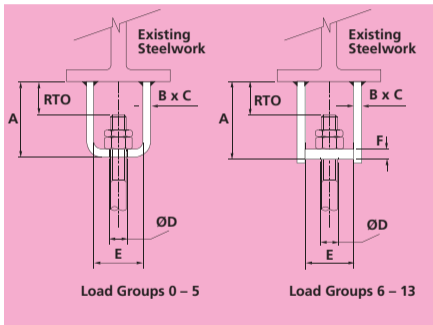


122 BEAM WELDING ATTACHMENT



Load Groups 0 – 5

Load Groups 6 – 13

Material: Carbon Steel

PART NUMBER	ROD SIZE	A	B	C	D	E	F	R.T.O.	WEIGHT kgf	LOAD CAPACITY		LOAD GROUP
										kgf	kN	
F122M08	8	75	50	6	10	40	—	31	0.45	230	2.3	0
F122M10	10	75	50	6	12	40	—	36	0.44	360	3.5	1
F122M12	12	75	50	6	14	40	—	33	0.44	530	5.2	2
F122M16	16	85	75	10	18	60	—	39	1.3	1010	9.9	3
F122M20	20	85	75	12	22	70	—	25	1.7	1580	15.5	4
F122M24	24	115	100	12	27	75	—	51	2.8	2280	22.4	5
F122M30	30	125	125	15	33	100	15	54	5.3	3650	35.8	6
F122M36	36	165	150	20	39	125	20	72	11.0	5340	52.4	7
F122M42	42	195	150	20	46	135	20	95	12.6	7400	72.6	8
F122M48	48	210	150	20	52	150	25	79	14.5	9650	94.6	9
F122M56	56	240	200	20	60	180	25	78	22.4	13350	130.9	10
F122M64	64	250	200	20	68	215	30	80	25.9	18000	176.5	11
F122M72	72	275	200	25	76	230	40	90	36.2	23025	225.8	12
F122M80	80	300	220	25	85	250	40	100	43.1	28125	275.8	13